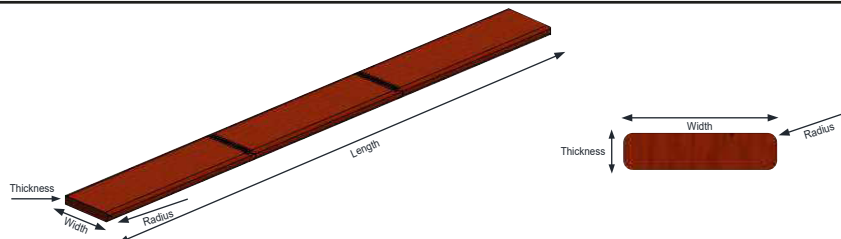


DECKING FINGER JOINT (NON ESTRUCTURAL)

QUALITY CONTROL - PRODUCT DATA SHEET MADERACRE TIMBER

Code:	
Version:	
Date:	16/05/2025

Product: DECKING FINGER JOINT (NON ESTRUCTURAL)



TYPES OF PROFILES AND FINISHING

SMOOTH PROFILE

PROFILE: S4S - E4E with 3 mm radius.

FINISHING: Plain or grooved (Antislip).

NOTE: Please note that the images of the profiles and finishing shown are based on the requirements of each client.

DIMENSIONS:

Invoice / Cutting Dimensions			Tolerance		
Thickness (mm)	Width (mm)	Length (mm)	Thickness (mm)	Width (mm)	Length (mm)
19	90	Up to 6000	(- 0.00/+ 0.40)	(- 0.2/+ 0.2)	(- 10mm/+ 5mm)
19	140	Up to 6000	(- 0.00/+ 0.40)	(- 0.2/+ 0.2)	(- 10mm/+ 5mm)
21	120	Up to 6000	(- 0.00/+ 0.40)	(- 0.2/+ 0.2)	(- 10mm/+ 5mm)
21	145	Up to 6000	(- 0.00/+ 0.40)	(- 0.2/+ 0.2)	(- 10mm/+ 5mm)

NOTE: As for the length measurements, they vary according to the client's requirements, but the ideal is to maintain the defined length measurement + 25mm.

MOISTURE CONTENT: KD 10% - 16%. Up to 10% of pieces are accepted with 9% and 10% of pieces are accepted with up to 18%.

SHAPE: Squareness: up to 3mm of squareness is acceptable at both ends.

FINGERJOINT STRUCTURE:

- The pieces have the following characteristics:
- 1). Fingerjoint part lengths in the range of 300mm to 600mm.
- 2). Vertical Fingerjoint Position (teeth visible on the decking face).
- 3). Glueing of parts with PUR adhesive according to EN 15416, EN15425 Class D4.
- 4). It does not present Formaldehyde emissions.

QUALITY: "A" and "A/B". Higher grades can be manufactured according to customer requirements.

PRESENTATION: In standard packages (base, wooden lid, plastic lining). According to customer requirements.

Attention: Read the following instructions. You are advised to follow these recommendations and, if in doubt, consult your supplier.

APPLICATIONS: For outdoor installations, it is recommended to install the decking joint under some type of roof. The decking joint should be installed under a deck, every 30 or 40 cm, or on a similar structure, no more than 50 cm from the ground if it is not a deck. It is recommended to follow these steps for safety.

MAINTENANCE: It is suggested that maintenance be carried out annually, and that oil or another sealant be used to maintain the durability of the Decking Finger Joint and minimize the risk of the joints coming loose.

NOTE: No structural analysis or load testing has been performed on this product. The determination of appropriate use conditions remains the responsibility of the end user/contractor.